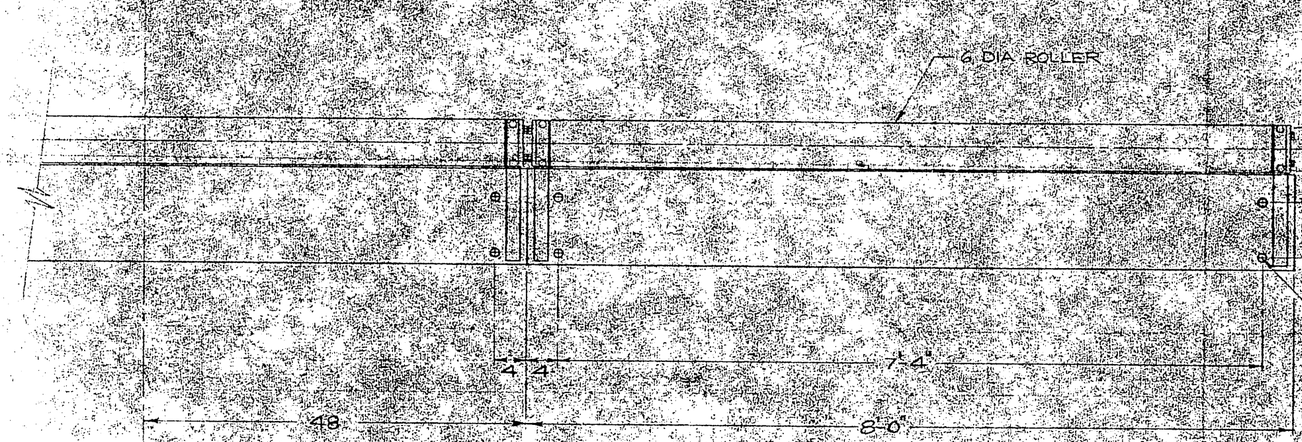
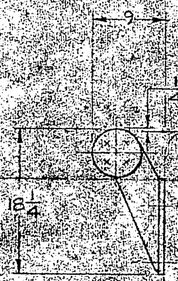
REVISIONS						
LTR	ZONE	ITEM	DESCRIPTION	DATE	BY	APP

6000 LB MAX LOAD ON EACH ROLLER
THREE 8'-0" SECTIONS





ITEM FIND NO.	REQD QTY	CODE IDENT NO.	DRAWING NUMBER	PART OR IDENTIFYING NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL	EQUIVALENT GOVT OR MIL SPECIFICATION	PURCHASE NO.

14578	55008-11
NEXT ASSY	USED ON (14 PL)
MODEL NO	
APPLICATION	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
FRACTIONS ±1/16
DECIMALS ANGLES
.X = ±1 ±0° 30'
.XX = ±.03
.XXX = ±.010
SURFACE FINISH MICROINCHES
DO NOT SCALE

CONTRACT OR PROJECT NO.

DRAWN	M. BERG	12-73
CHECK	[illegible]	1-3-73
ENGR		
MGR		

NORTHERN LINE MACHINE & ENGINEERING CO.
DIVISION OF TACOMA BOATBUILDING CO.
1640 MARINE VIEW DRIVE TACOMA, WASHINGTON, 98422

STERN ROLLER OUTLINE

SIZE	CODE IDENT NO.	DRAWING NUMBER	REV.
E	25511	14577	

SCALE 1/2 WEIGHT SHEET

GYRE-0132